

Instructions

1. Identify crimp nest and place connector for crimping
2. Wire entry end of contact/connector should be towards the user and inserted into the tool with the wing portion facing upwards. Close tool slightly to hold the connector in place. The wings can start to curl slightly if necessary to hold the connector.
3. Insert wire into connector and slowly complete the crimp by squeezing the handles firmly. A completed crimp will have the electrical strain relief wing crimped onto the wire with the small "M" step of the tool cavity and the mechanical strain relief wing will be crimped onto the insulation with the larger "M" step of the cavity.